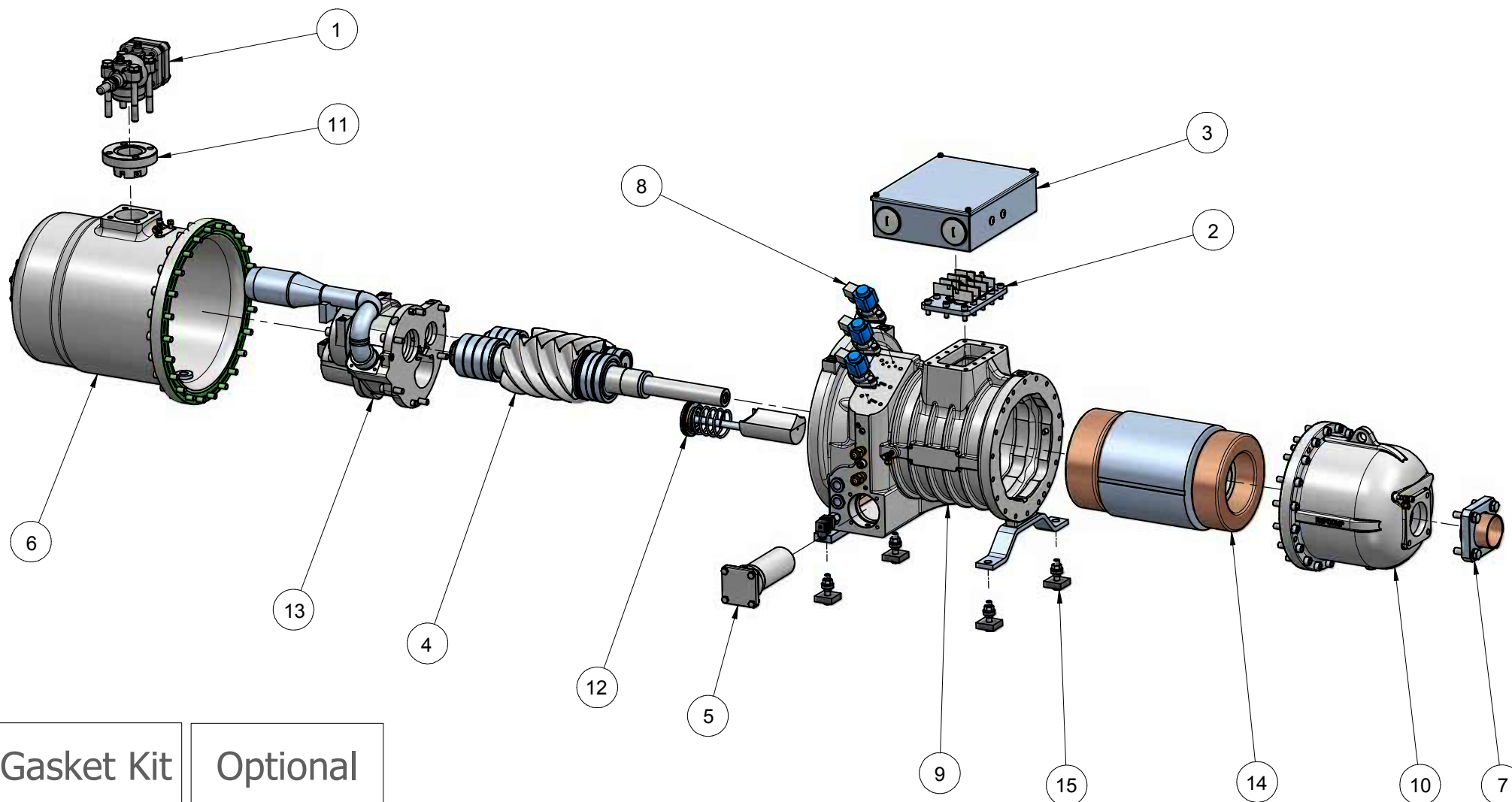


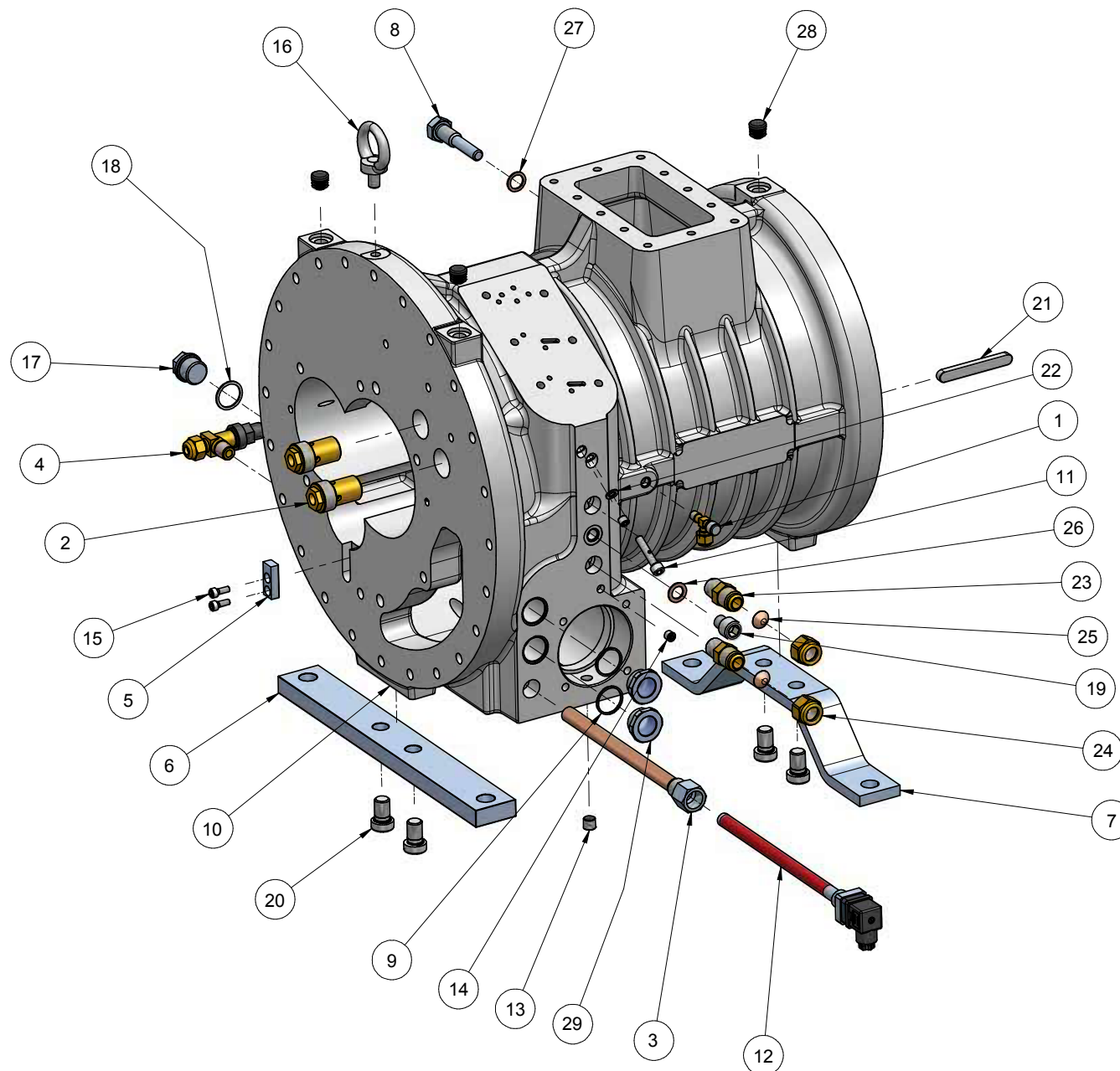
Model: "SRC-S" Series



Gasket Kit

Optional

SRC-S-255_285_305



SRC-S-255_285_305 Rotor housing

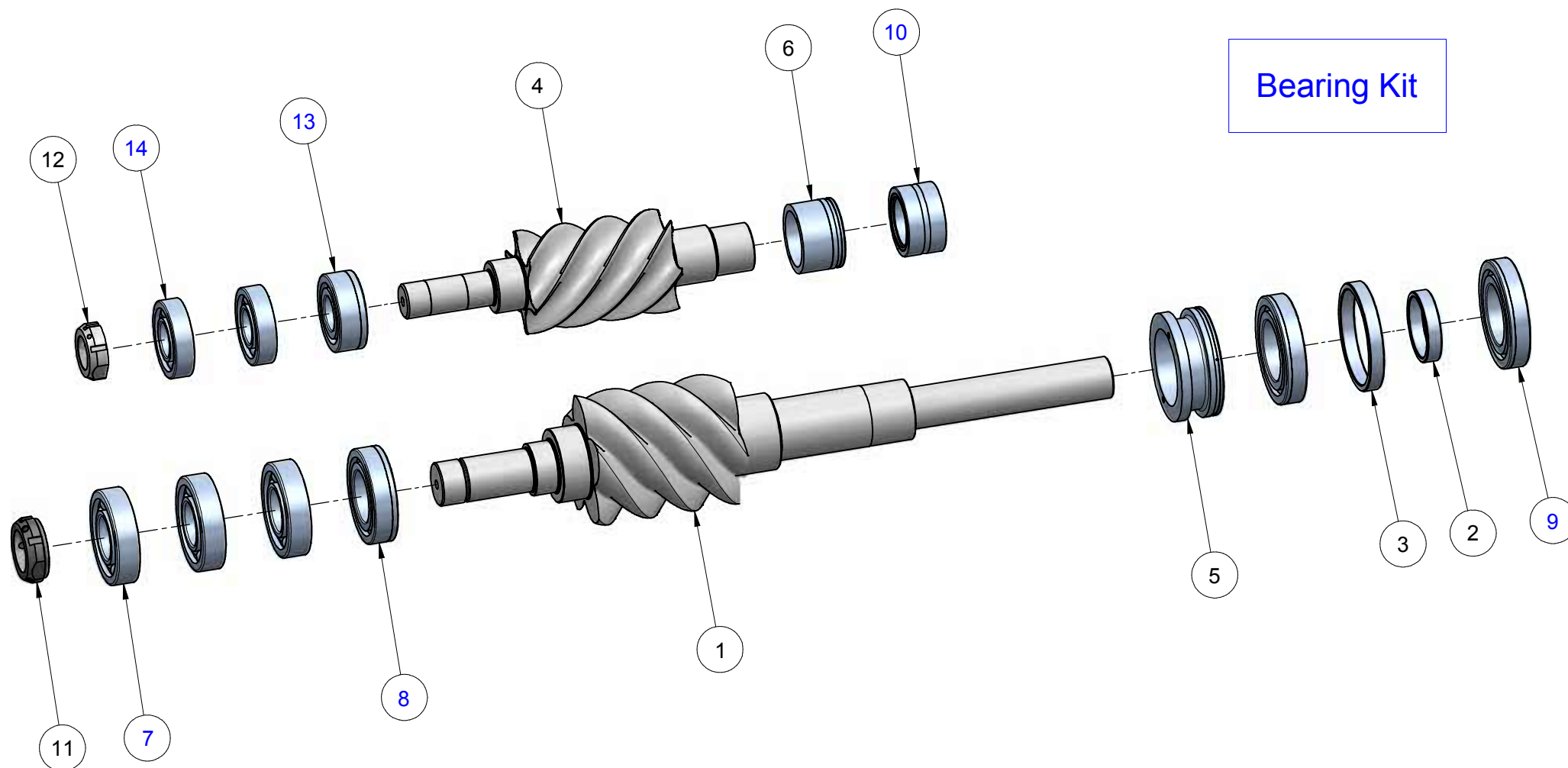
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Pos	Code	Description	Serial number	Note	Q.ty
1	500261	Tee-piece union 1/8"NPT-1/4"-1/4"SAE			1
2	500580	Max valve 30bar 1"NPT			2
3	501530	Carter heater protector Ø16			1
4	503335	3/8"NPT oil discharge valve assembly			1
5	514660	Key 16x10x38			1
6	519377	Compressor supporting plate			1
7	519378	Compressor supporting plate			1
8	519538	Stator fixing screw			1
9	520664	Aluminium ring Ø28.6xØ31.8x2			2
10	533925	Rotor housing			1
11	540730	Capillary Ø2.4xØ1.1 screw M8			1
12	581190	Crankcase heater 230V 200W Ø14			1
13	610050	Plug 1/4"NPT			1
14	610680	Plug 1/8"NPT			2
15	611120	Screw M6x16			2
16	612480	Eyebolt M12			1
17	613830	Plug M26x1.5			1
18	613840	Aluminium washer Ø26.5xØ32x1.5			1
19	614552	Screw M14x16			1
20	614559	Screw M16x25			4
21	614576	Key 12x8x90			1
22	620100	Aluminium plane washer Ø8xØ14x1.5			1
23	640631	Straight connection 1/2"NPT-5/8"SAE			2
24	640633	Nut 5/8"SAE-16			2
25	640639	Cooper cap 5/8"SAE			2
26	640650	Copper washer Ø14xØ22x1.5			1
27	680030	Copper washer Ø16x22x1.5			1
28	691137	Plastic plug MP85-18			3
29	700210	Sight glass cover 1"1/8-18UNEF			2
10	533968	Rotor housing			1

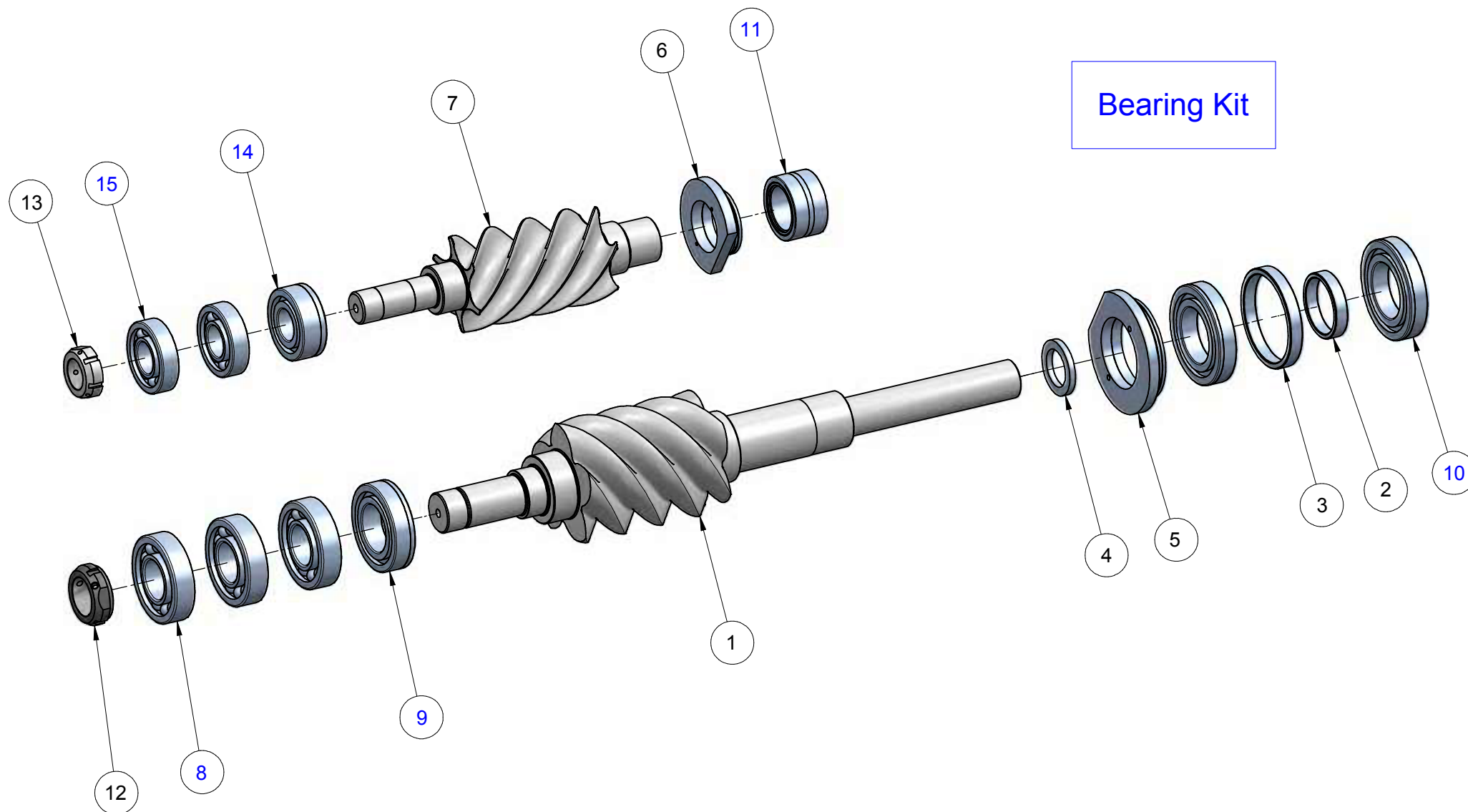
SRC-S-255_285_305 Rotor housing

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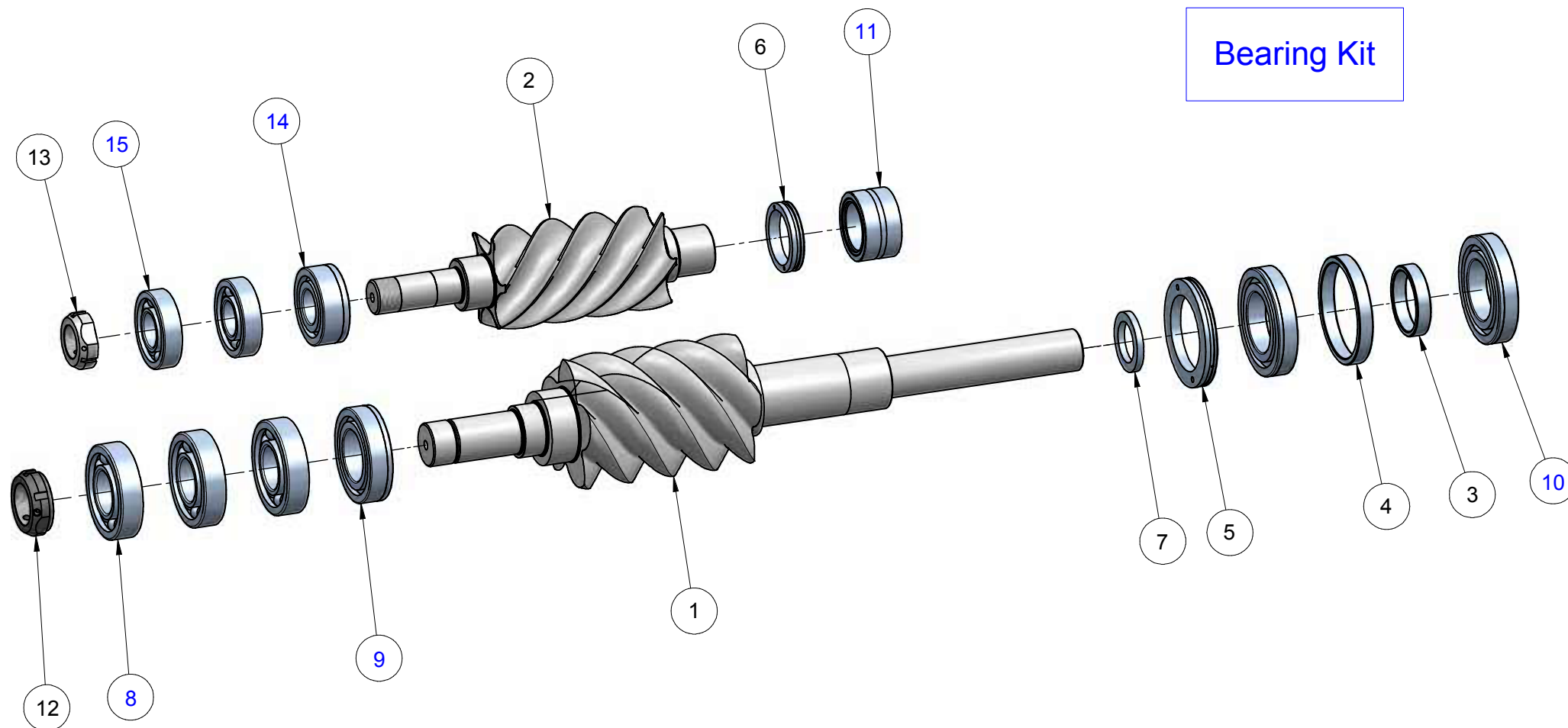
SRC-S-255 Rotor

Pos	Code	Description	Serial number	Note	Q.ty
1	502985	Male rotor 'SRC-S-255' series			1
2	517130	Bearing internal spacer Ø70xØ82x17			1
3	517140	Bearing external spacer Ø110xØ125x17			1
4	517290	Female rotor 'SRC-S-255' series			1
5	517300	Male rotor suction bush 'SRC-S-255' series			1
6	517310	Female rotor suction bush 'SRC-S-255' series			1
7	612360	Ball bearing			3
8	613020	Cylindrical roller bearing			1
9	613850	Cylindrical roller bearing			2
10	613870	Cylindrical roller bearing			1
11	613890	Block nut M50x1.5			1
12	613990	Block nut M40x1.5			1
13	614000	Cylindrical roller bearing			1
14	614010	Ball bearing			2
Kit	303366	Bearings kit			1



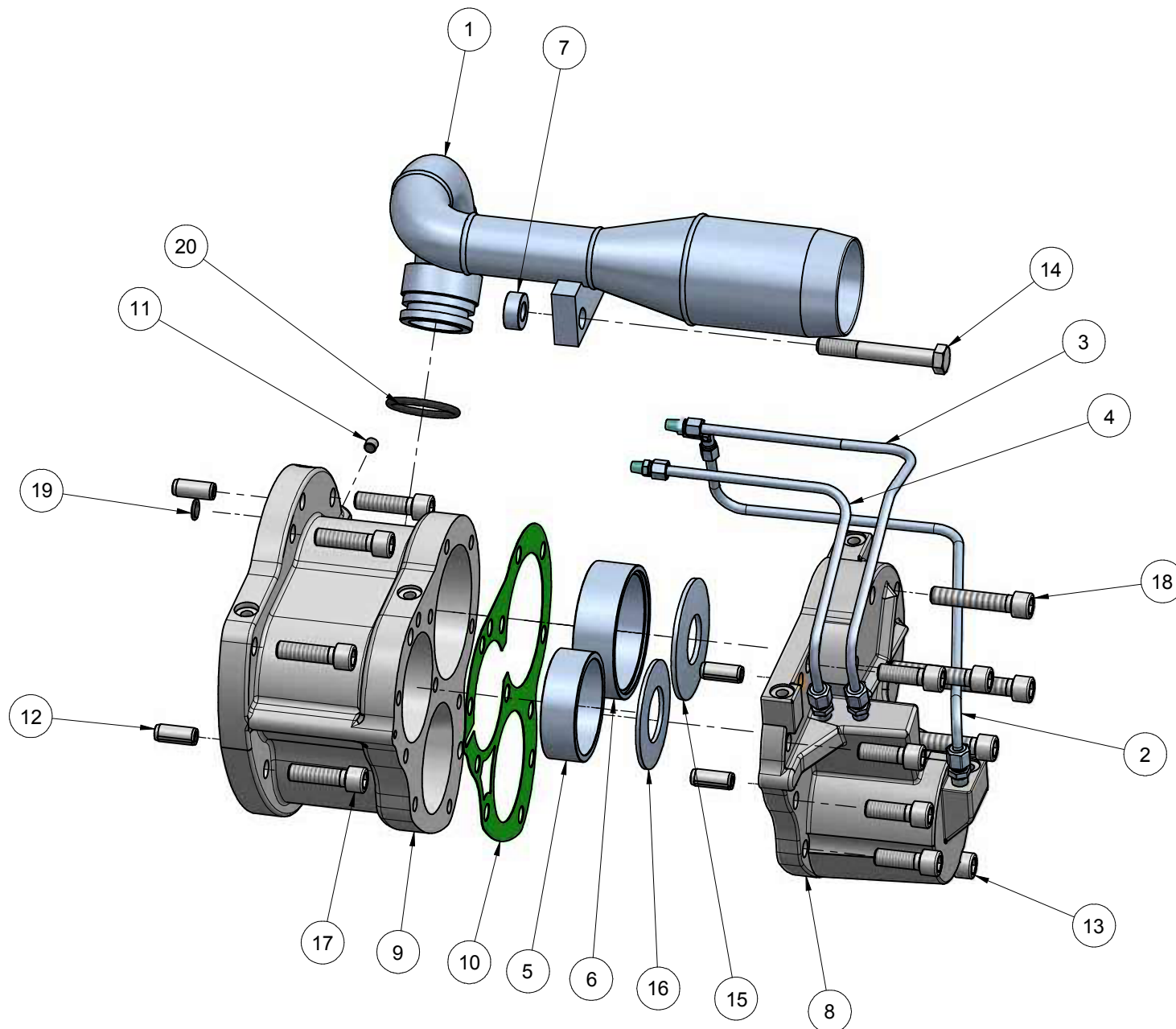
SRC-S-285 Rotor

Pos	Code	Description	Serial number	Note	Q.ty
1	503052	Male rotor 'SRC-S-285' series			1
2	517130	Bearing internal spacer Ø70xØ82x17			1
3	517140	Bearing external spacer Ø110xØ125x17			1
4	519328	Electric rotor spacer			1
5	519523	Male rotor suction bush 'SRC-S-285' series			1
6	519524	Female rotor suction bush 'SRC-S-285' series			1
7	534105	Female rotor 'SRC-S-285' series			1
8	612360	Ball bearing			3
9	613020	Cylindrical roller bearing			1
10	613850	Cylindrical roller bearing			2
11	613870	Cylindrical roller bearing			1
12	613890	Block nut M50x1.5			1
13	613990	Block nut M40x1.5			1
14	614000	Cylindrical roller bearing			1
15	614010	Ball bearing			2
Kit	303366	Bearings kit			1



SRC-S-305 Rotor

Pos	Code	Description	Serial number	Note	Q.ty
1	502986	Male rotor 'SRC-S-305' series			1
2	516970	Female rotor 'SRC-S-305' series			1
3	517130	Bearing internal spacer Ø70xØ82x17			1
4	517140	Bearing external spacer Ø110xØ125x17			1
5	517200	Male rotor suction bush 'SRC-S-305' series			1
6	517210	Female rotor suction bush 'SRC-S-305' series			1
7	519328	Electric rotor spacer			1
8	612360	Ball bearing			3
9	613020	Cylindrical roller bearing			1
10	613850	Cylindrical roller bearing			2
11	613870	Cylindrical roller bearing			1
12	613890	Block nut M50x1.5			1
13	613990	Block nut M40x1.5			1
14	614000	Cylindrical roller bearing			1
15	614010	Ball bearing			2
Kit	303366	Bearings kit			1

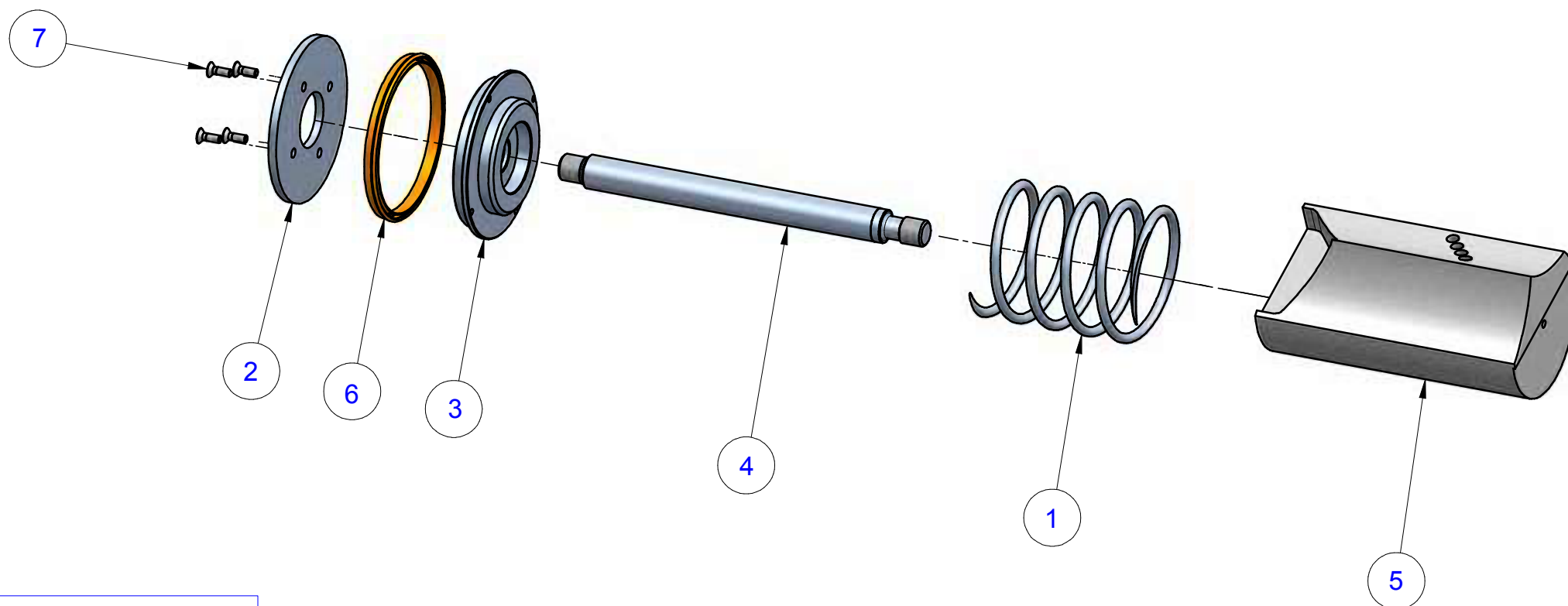


Bearing housing + bearing housing cover

Pos	Code	Description	Serial number	Note	Q.ty
1	503033	Discharge oil pipe			1
2	503067	Slide valve pipe assembly 25%			1
3	503068	Slide valve pipe assembly 50%			1
4	503069	Slide valve pipe assembly 75%			1
5	519384	Female rotor spacer			1
6	519385	Spacer stationary rotor Ø110.5x32			1
7	519475	Spacer Ø15xØ30x13			1
8	533946	Bearing housing cover			1
9	534241	Bearing housing			1
10	592774	Bearing housing cover gasket			1
11	610680	Plug 1/8"NPT			1
12	611940	Cylindrical pin Ø14x35			4
13	612260	Screw M14x40			6
14	612800	Screw M14x100			1
15	613740	Conical spring Ø41xØ100x4			1
16	613810	Conical spring Ø46xØ90x3.5			1
17	614506	Screw M14x50			6
18	614565	Screw M10x70			4
19	691081	O-ring OR115			1
20	691142	Gasket			1

Bearing housing + bearing housing cover

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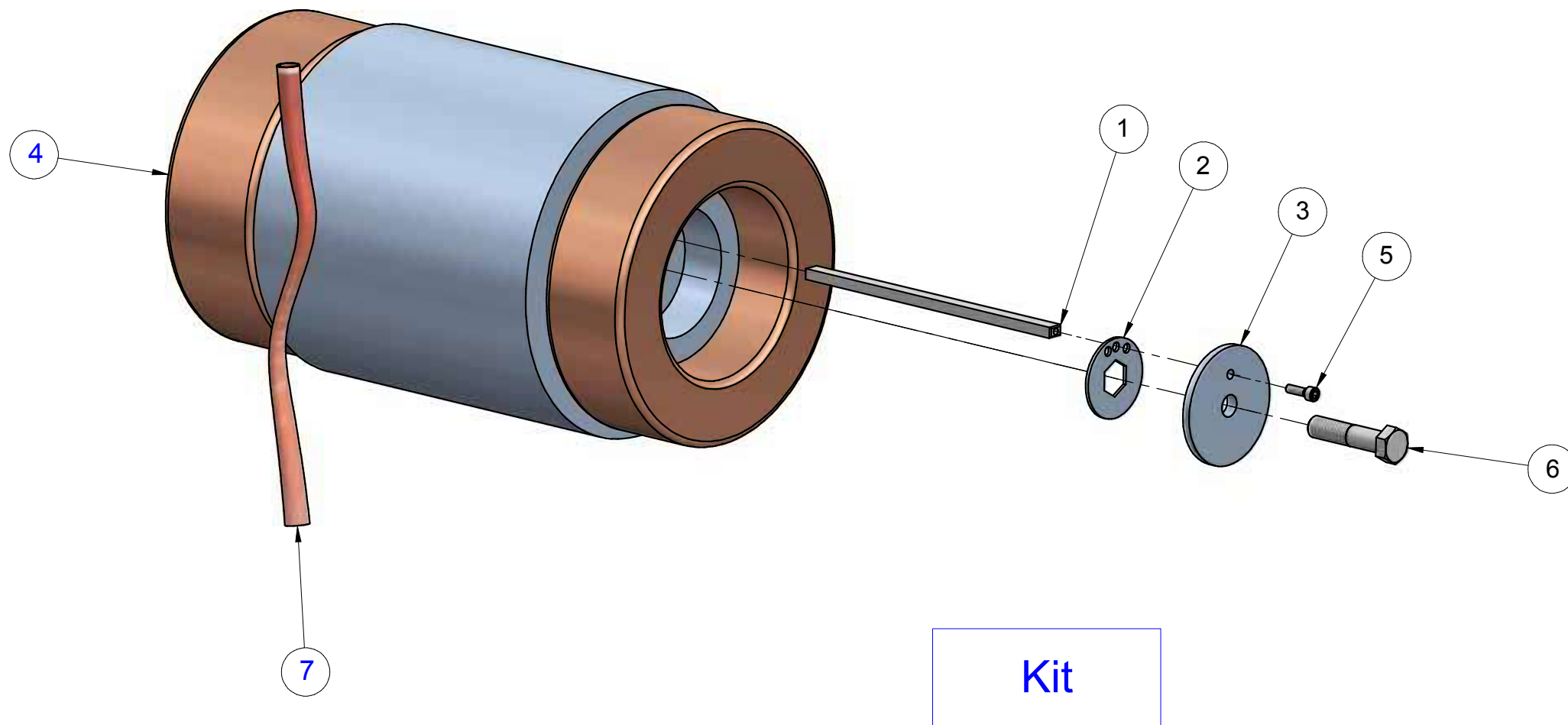


Kit

Slide valve

Pos	Code	Description	Serial number	Note	Q.ty
1	514690	Spring slide valve			1
2	514800	Front part control piston			1
3	518930	Control piston Ø90			1
4	519189	Control piston rod L=172			1
5	534102	Slide valve Vi=2.6			1
7	612980	Screw M4x10			4
6	691140	Gasket			1
Kit	303680	Slide valve kit			1
Kit	303681	Slide valve kit Vi=3.2			1
Kit	303682	Slide valve kit Vi=2.6			1
5	519639	Slide valve Vi=2.2			1
5	519640	Slide valve Vi=2.2			1
5	534103	Slide valve			1
5	534122	Slide valve Vi=3.2			1
5	534242	Slide valve Vi=4.4			1

Model: SRC-S-255_285_305



Electric motor SRC-S-255

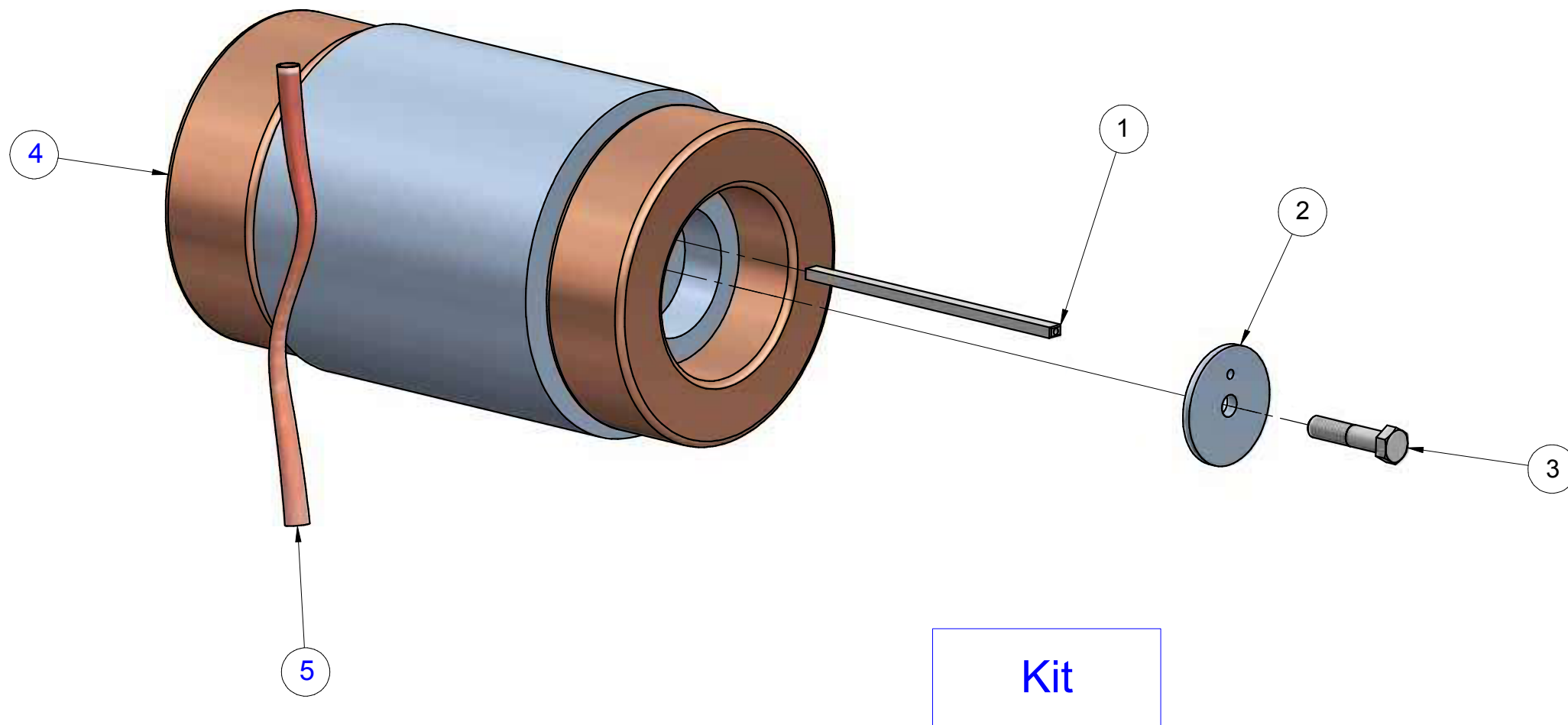
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Pos	Code	Description	Serial number	Note	Q.ty
1	518960	Key 12x8x235			1
2	519074	Anti-rotation washer			1
3	519333	Rotor fixing washer			1
4	583789	Electric motor 400V/3/50Hz PW			1
5	612630	Screw M6x20			1
6	614140	Screw M16x70			1
7	690240	Shrink sleeve Ø18			1
Kit	303025	Electric motor kit 400V/3/50Hz PW			1

Electric motor SRC-S-255

Model: SRC-S-255_285_305



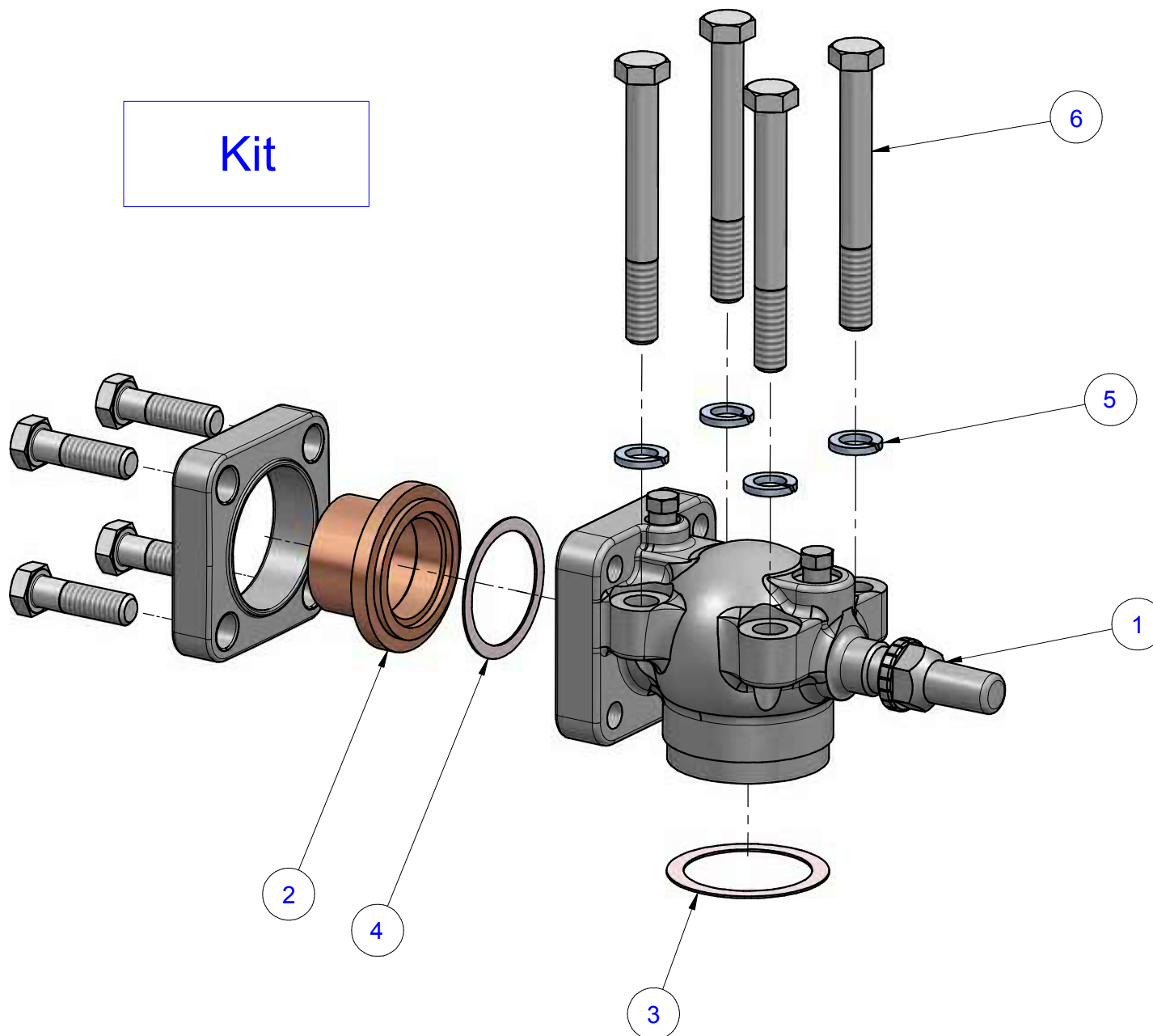
Electric motor SRC-S-285 / 305

Pos	Code	Description	Serial number	Note	Q.ty
1	518960	Key 12x8x235			1
2	519333	Rotor fixing washer			1
3	614547	Screw M16x120			1
4	583790	Electric motor 400V/3/50Hz PW			1
5	690240	Shrink sleeve Ø18			1
Kit	303026	Electric motor kit 400V/3/50Hz PW			1

Electric motor SRC-S-285 / 305

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Kit

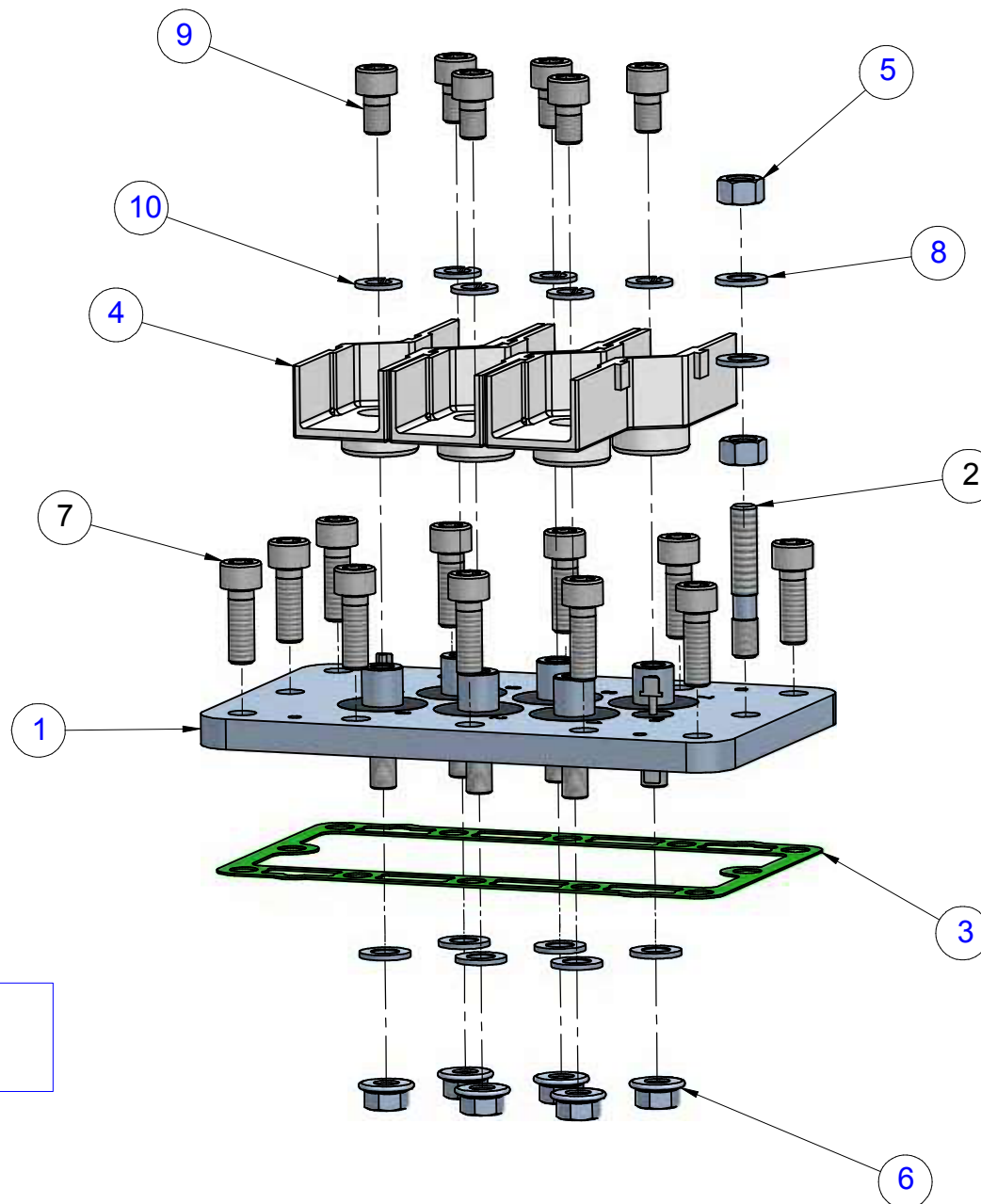


Discharge shut-off valve

Pos	Code	Description	Serial number	Note	Q.ty
1	500190	Shut-off valve l=78			1
2	513470	Bush Ø54		Standard	1
2	519429	Bush Ø35			1
2	514020	Bush Ø42			1
2	513480	Bush Ø67			1
3	590260	Shut-off valve gasket Ø65xØ82x1			1
4	591120	Shut-off valve gasket Ø59xØ72.5x1			1
6	611680	Galvanized screw M16x140			4
Kit	303973	Shut-off valve kit l=78 Ø54		Standard Kit	1
Kit	303972	Shut-off valve kit l=78 Ø42			1
Kit	304011	Shut-off valve kit l=78 Ø67			1
5	610940	Galvanized grower washer M16			4

Discharge shut-off valve

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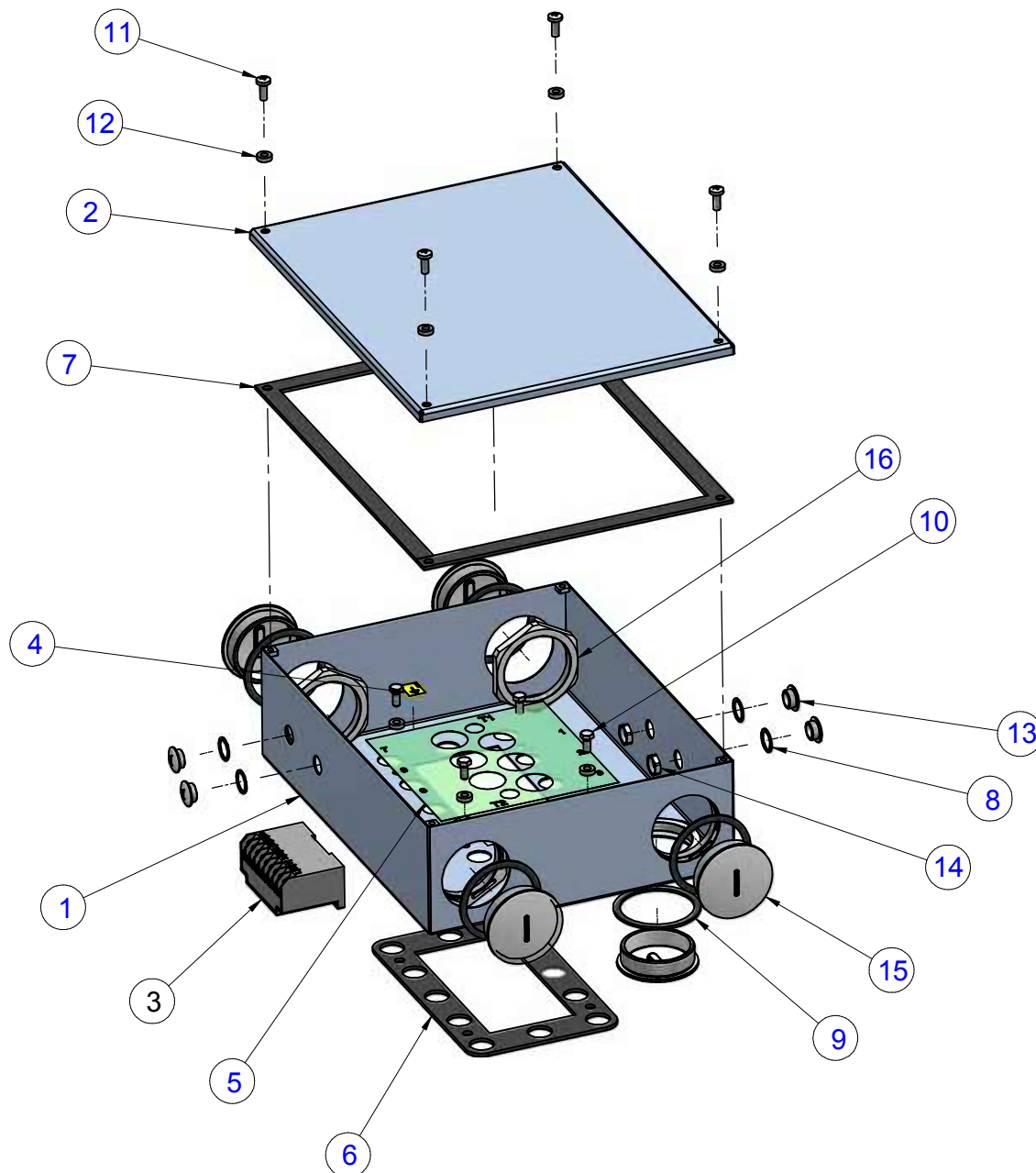


Kit

Terminal plate

Pos	Code	Description	Serial number	Note	Q.ty
Kit	303775	Terminal plate kit '134-S-110/120/140' series			1
1	502190	Terminal plate			1
2	512080	Tie rod M10x60			1
3	592240	Terminal plate gasket			1
4	592787	Double isolator			3
5	610820	Galvanized nut M10			2
6	613250	Klock nut M10 galvanized			6
7	613900	Galvanized screw M10x30			11
8	613910	Plane washer Ø10.5xØ20x2			8
9	613940	Screw M10x16			6
10	613950	Grower washer M10			6

Terminal plate

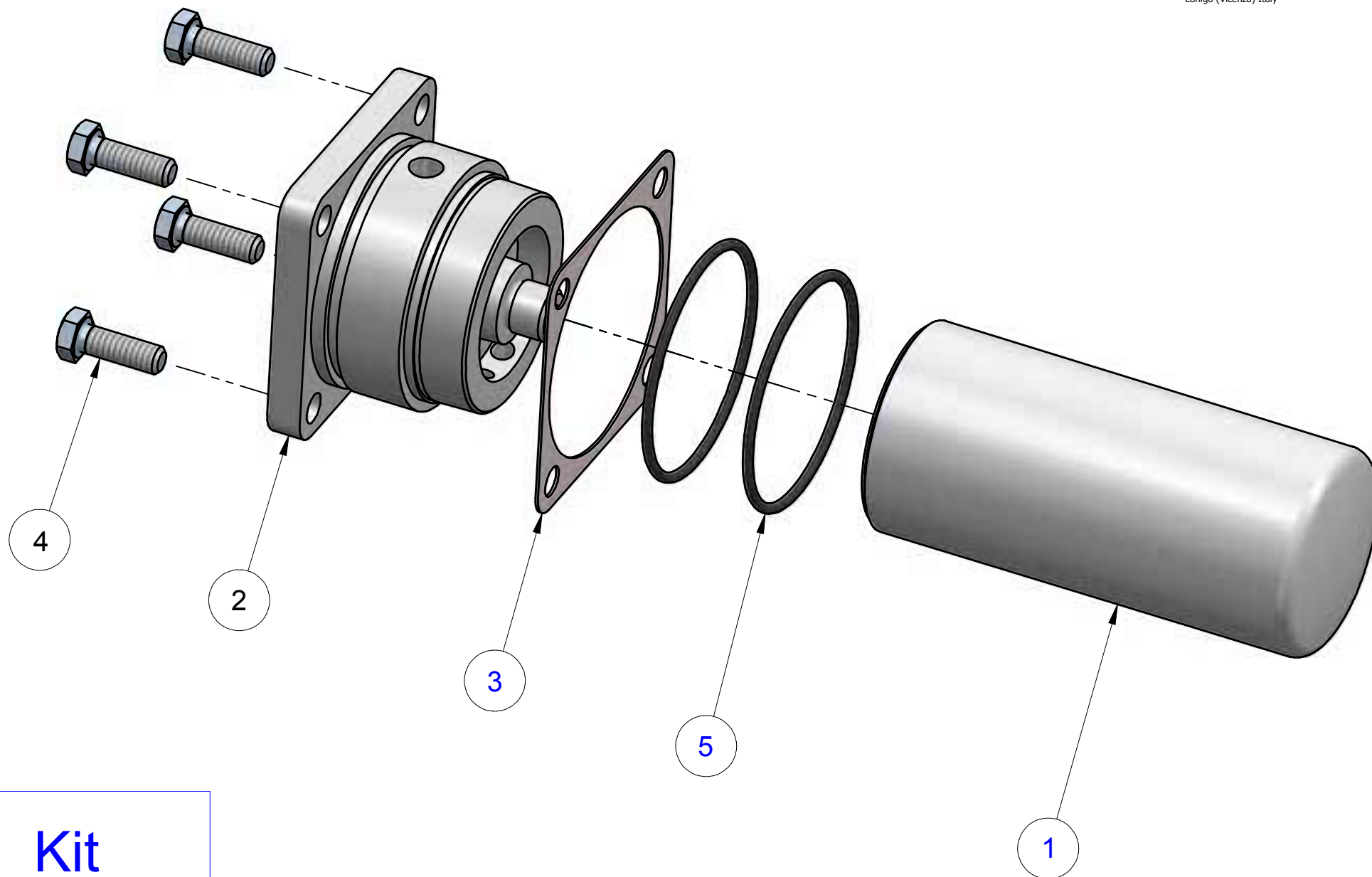


Kit

Terminal box

Pos	Code	Description	Serial number	Note	Q.ty
3	303170	Motor protector kit			1
Kit	303375	Electric box kit '134-S-110/120/140' series			1
1	502200	Electric box			1
2	502210	Electric box cover			1
4	585220	Ground label			1
5	592260	Terminal eletric scheme			1
6	592270	Terminal box gasket			1
7	592280	Terminal box cover gasket			2
8	592826	Rubber washer gasket ISO 16			4
9	592830	Rubber washer ISO 63			5
10	611150	Galvanized screw M6x14			4
11	613960	Galvanized screw M6x16			4
12	691107	Rubber washer miniplast MP16-6			7
13	691153	Plastic plug ISO 16			4
14	691154	Plastic nut ISO 16			4
15	691161	Plastic plug ISO 63			5
16	691162	Plastic nut ISO 63			5

Model: SRC-S-255_285_305



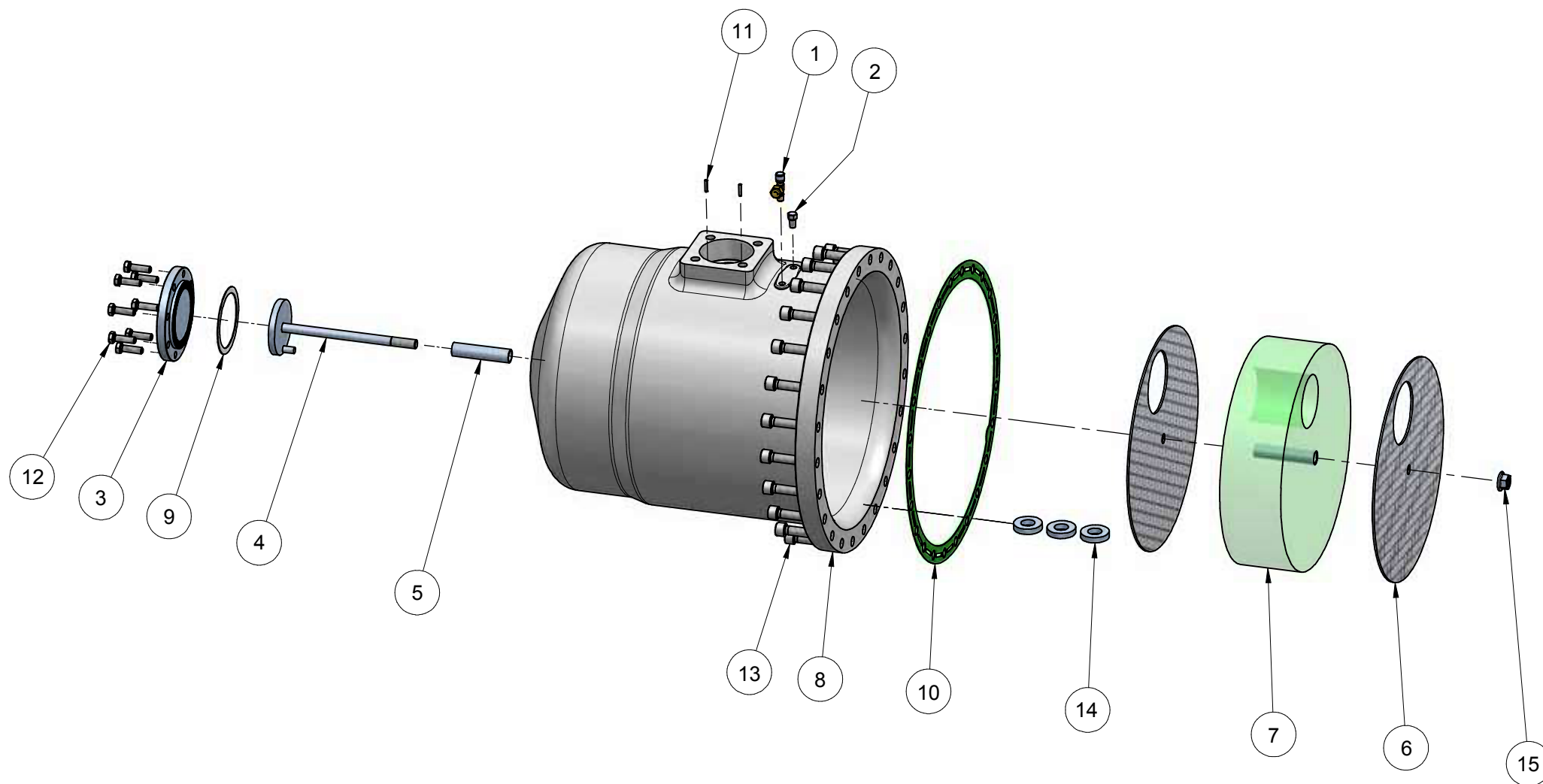
Kit

Oil strainer

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Pos	Code	Description	Serial number	Note	Q.ty
1	502989	Oil filter cartridge			1
2	533952	Oil filter plug			1
3	592783	Oil filter plug gasket			1
4	611370	Screw M10x30			4
5	690820	O-ring OR4312			2
Kit	303669	Oil filter kit			1



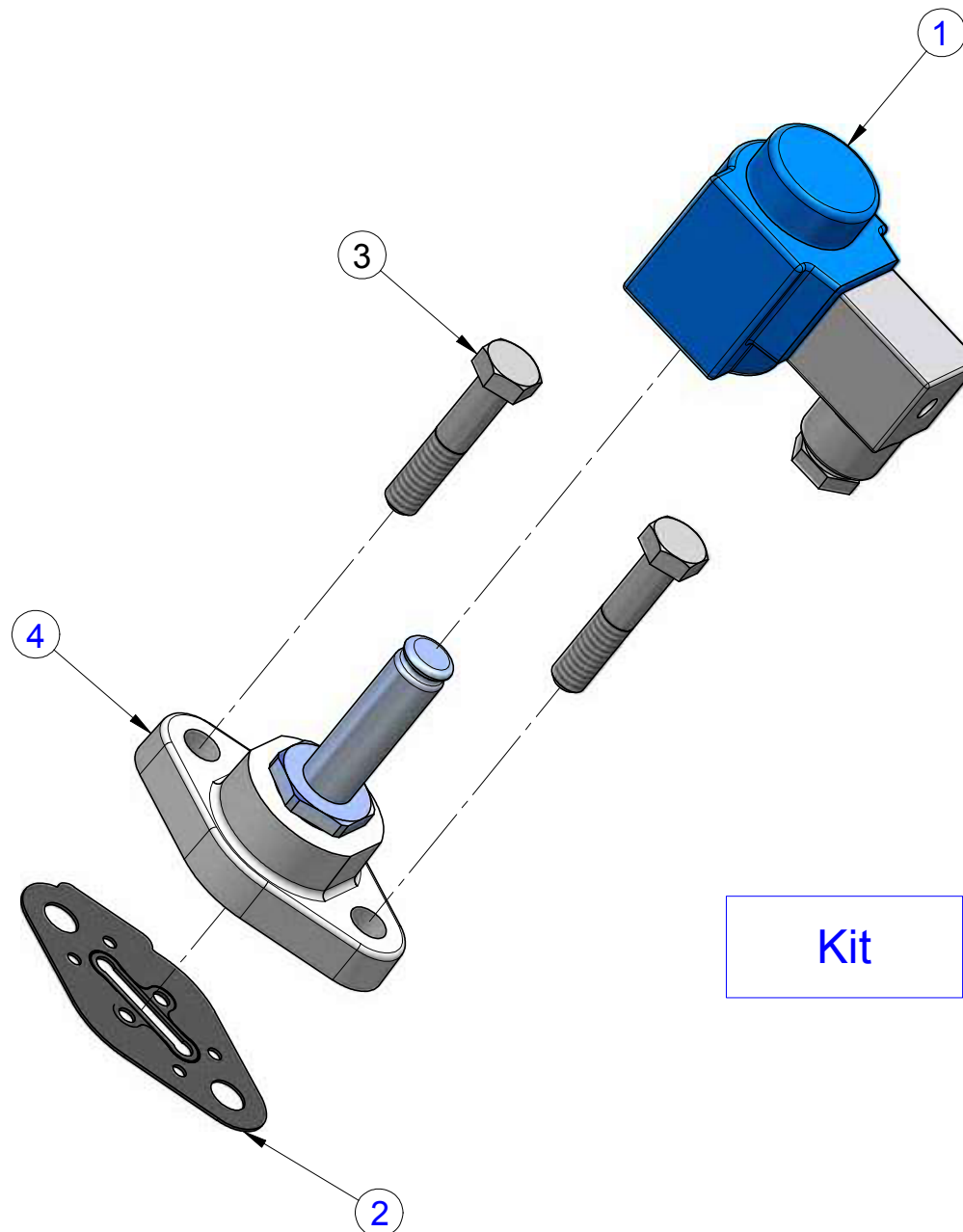
Oil separator

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Pos	Code	Description	Serial number	Note	Q.ty
1	500261	Tee-piece union 1/8"NPT-1/4"-1/4"SAE			1
2	519143	Plug 1/8" NPT			1
3	519203	High pressure cover plate			1
4	519228	Oil separator tie rod L=234			1
5	519231	Spacer pipe L=93			1
6	519486	Punched metal sheet oil separator			2
7	519487	Demister oil separator			1
8	533830	Oil separator			1
9	590250	Shut-off valve gasket Ø87.5xØ106.8x1			1
10	592230	Oil separator/rotor housing gasket			1
11	611810	Elastic pin Ø4x20			2
12	612150	Galvanized screw M10x35			8
13	612470	Screw M14x55			24
14	612490	Magnet			3
15	614517	Klock nut M14 galvanized			1

Model: SRC-S-255_285_305

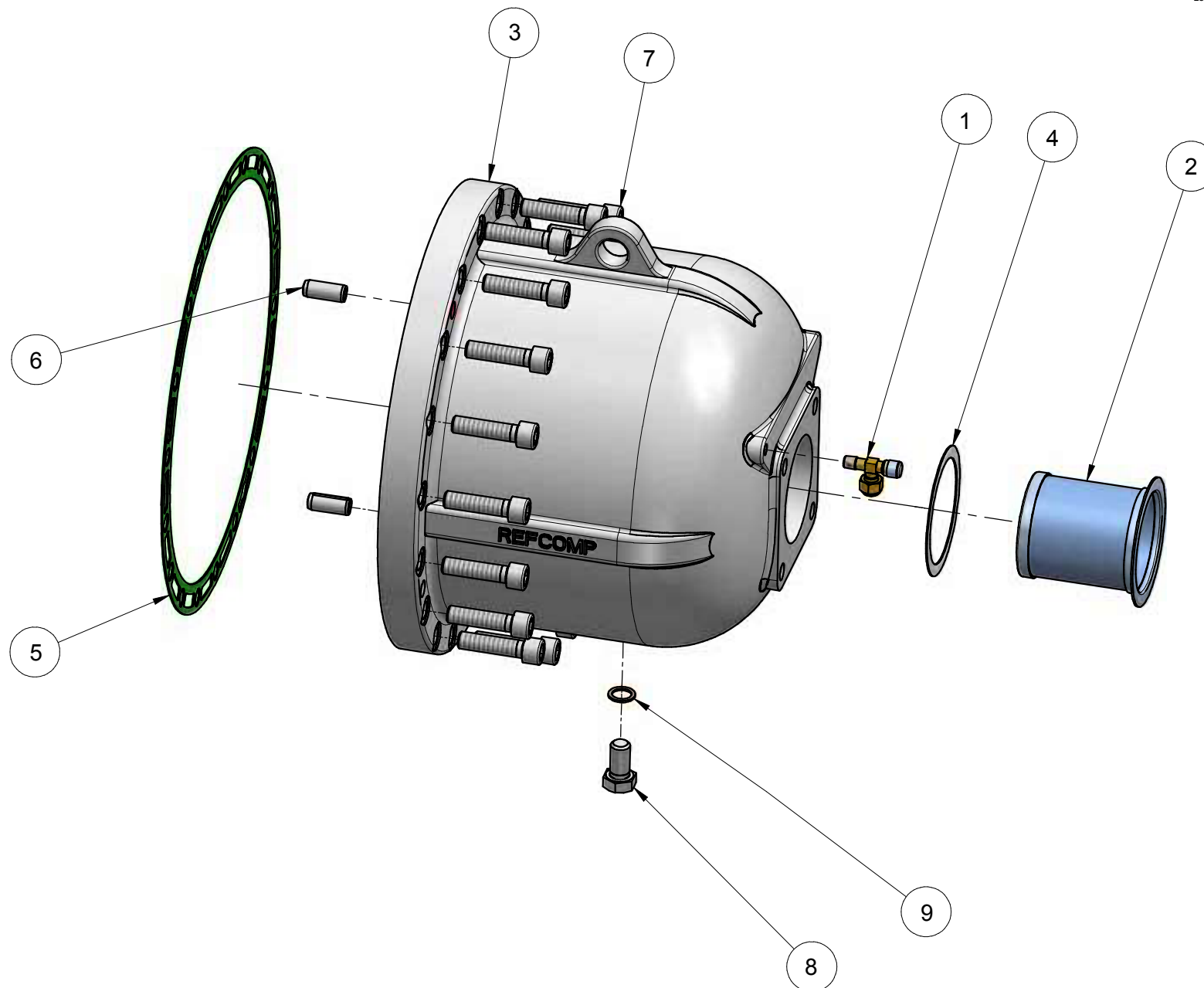


Capacity control solenoid valve

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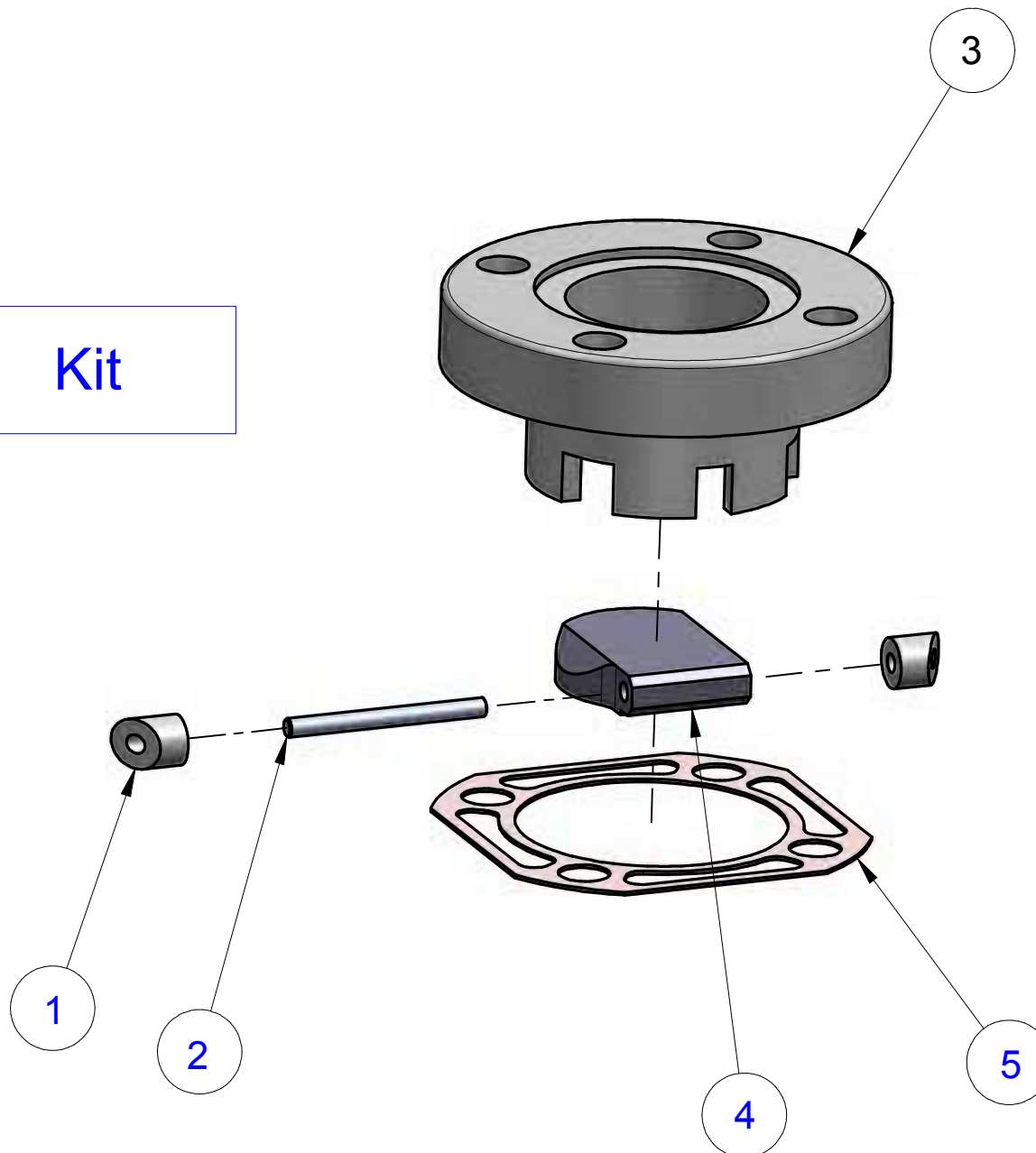
Pos	Code	Description	Serial number	Note	Q.ty
Kit	304123	Solenoid valve kit 230V 50-60Hz R134A			1
1	503330	Coil 230V-50/60Hz			1
2	592731	Solenoid valve gasket l=65			1
3	611370	Screw M10x30			2
4	760450	Solenoid valve			1



Suction cover

Pos	Code	Description	Serial number	Note	Q.ty
1	500261	Tee-piece union 1/8"NPT-1/4"-1/4"SAE			1
2	503058	Suction filter			1
3	533948	Suction cover 'SRC-S-305' series			1
4	590250	Shut-off valve gasket Ø87.5xØ106.8x1			1
5	592773	Suction cover gasket			1
6	611940	Cylindrical pin Ø14x35			2
7	614548	Galvanized screw M14x55			18
8	614571	Screw M16x30			1
9	680030	Copper washer Ø16x22x1.5			1
3	533940	Suction cover 'SRC-S-255/285' series			1

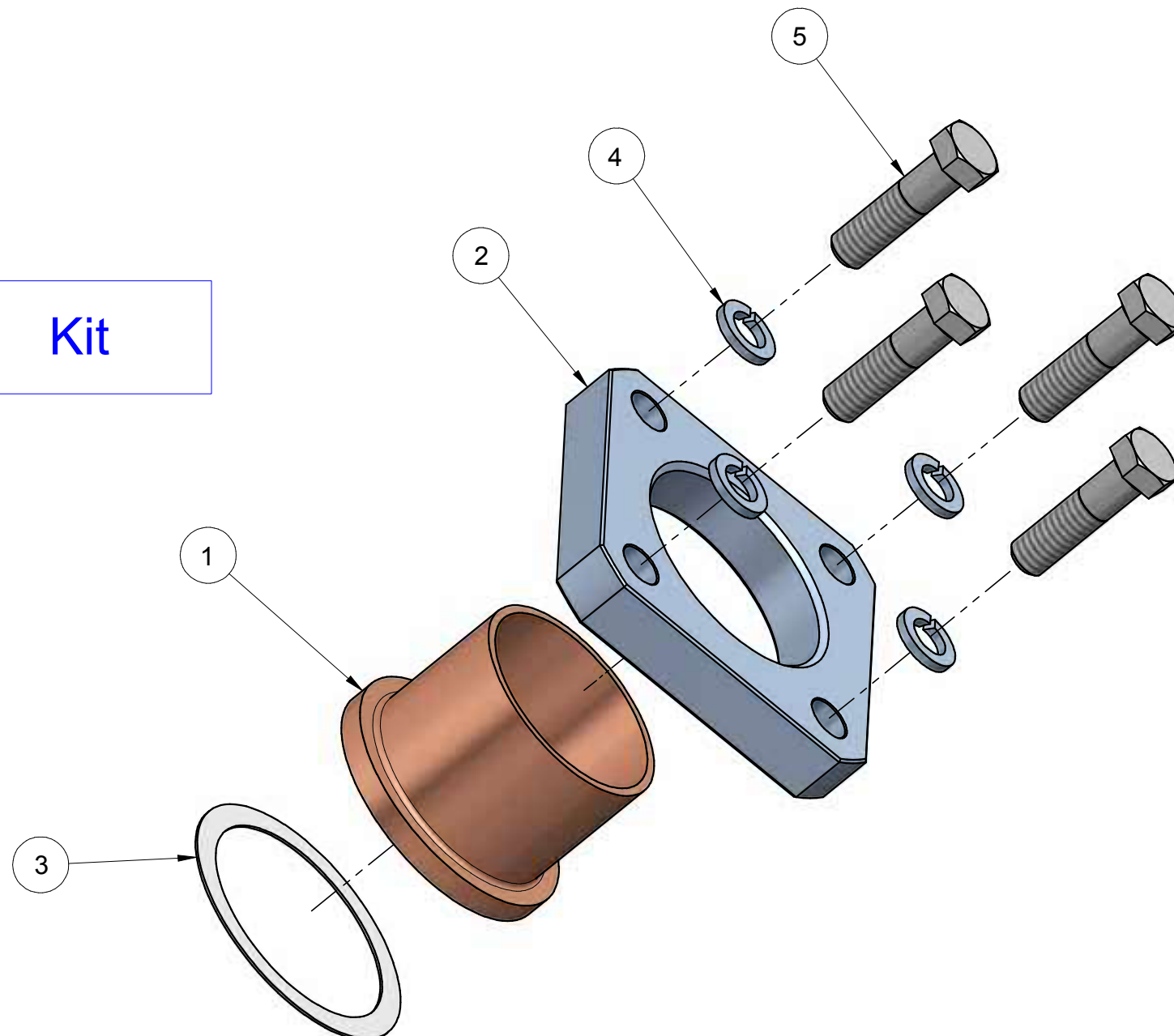
Kit



Check valve

Pos	Code	Description	Serial number	Note	Q.ty
1	517980	Insert			2
2	517990	Lift valve pin			1
3	533963	Check valve bush			1
4	592770	Check valve			1
5	592772	Check valve bush gasket Ø85			1
Kit	303589	Check valve bush kit			1

Kit

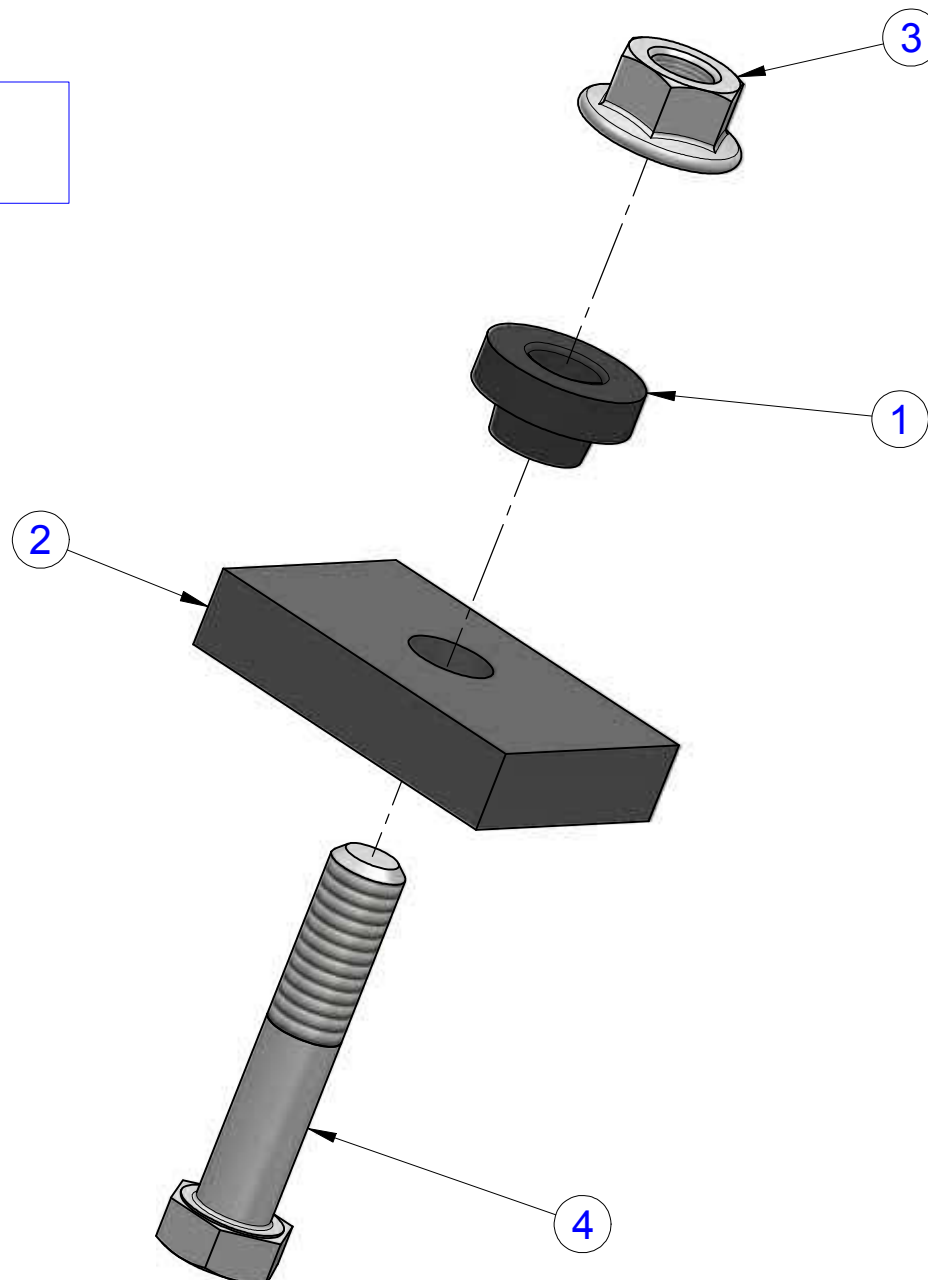


Suction bush

Pos	Code	Description	Serial number	Note	Q.ty
1	510500	Bush Ø80		Standard	1
2	511230	Square flange l=99 Ø89			1
3	590250	Shut-off valve gasket Ø87.5xØ106.8x1			1
4	610940	Galvanized grower washer M16			4
5	611620	Galvanized screw M16x60			4
Kit	301790	Flange + bush kit Ø80		Standard Kit	1
Kit	304177	Flange + bush kit Ø67			1
1	510550	Bush Ø67			1
1	510560	Bush Ø76			1
1	513420	Bush Ø54			1

Model: SRC-S-255_285_305

Kit

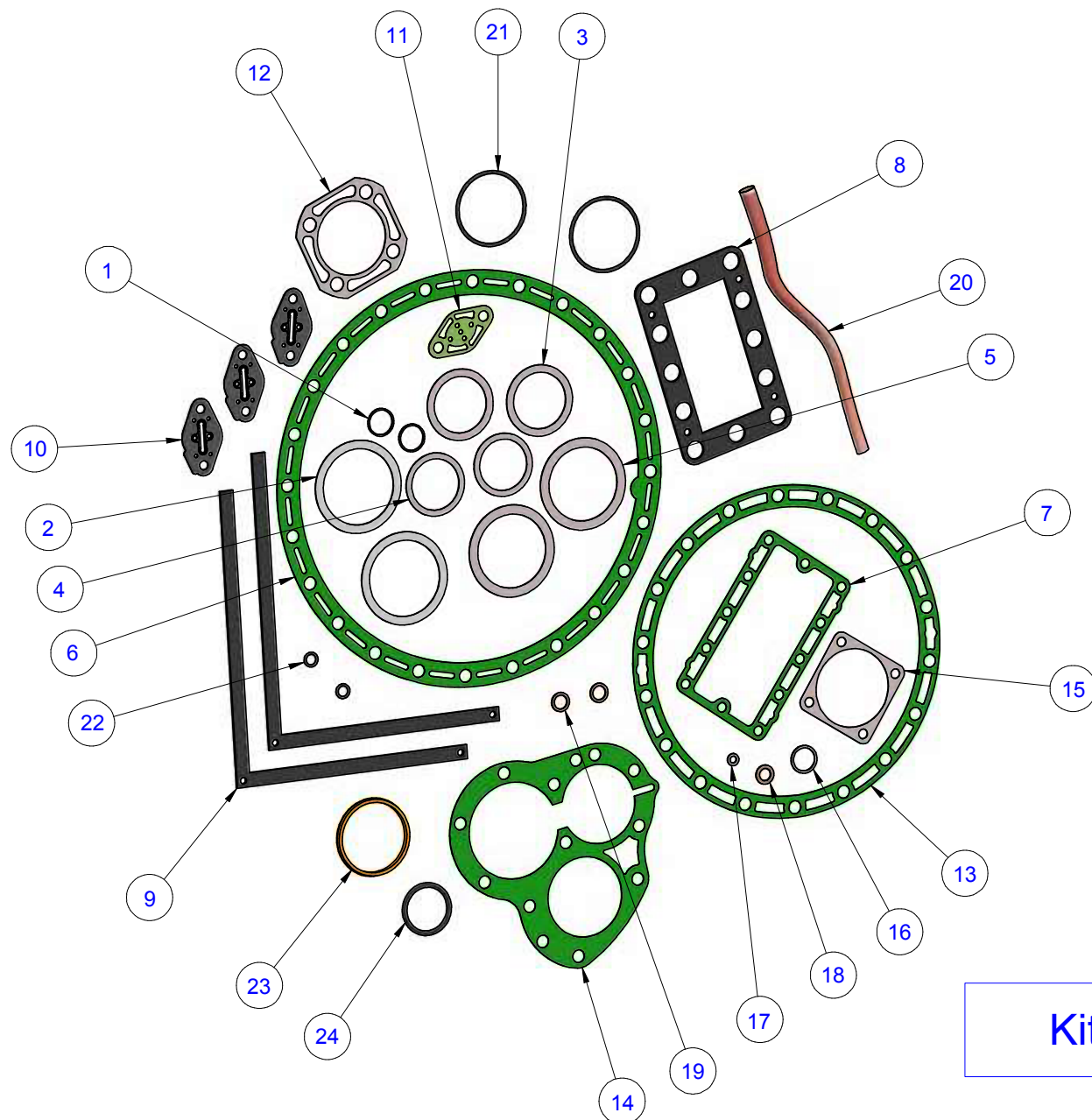


Dumpers

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Pos	Code	Description	Serial number	Note	Q.ty
1	592742	Dumper bush			4
2	592749	Dumper (60°sh)			4
3	614517	Klock nut M14 galvanized			4
4	614525	Galvanized screw M14x70			4
Kit	303243	Rubber dumpers kit			1



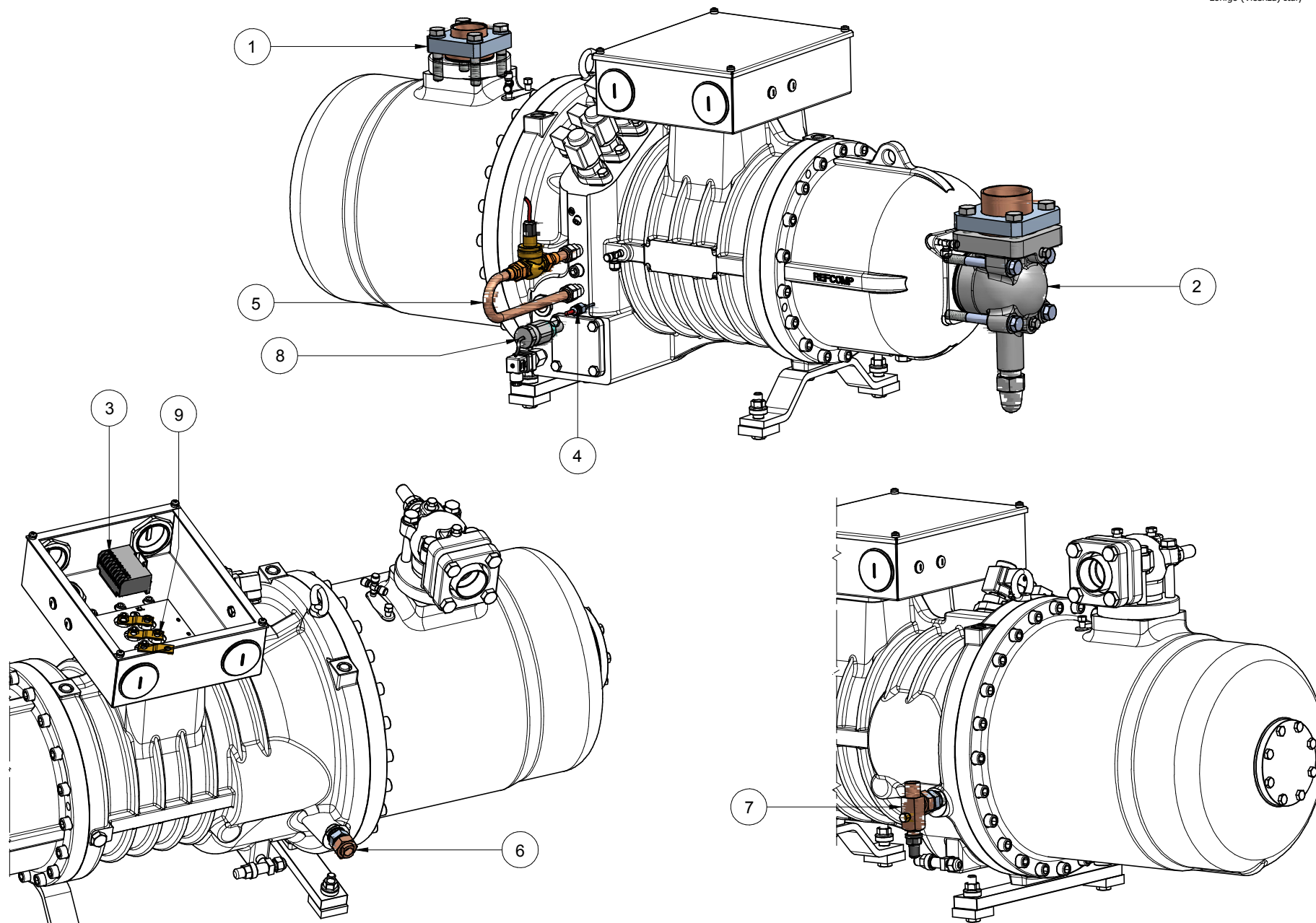
Kit

Gaskets

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Pos	Code	Description	Serial number	Note	Q.ty
1	520664	Aluminium ring Ø28.6xØ31.8x2			2
2	590250	Shut-off valve gasket Ø87.5xØ106.8x1			2
3	590260	Shut-off valve gasket Ø65xØ82x1			2
4	591120	Shut-off valve gasket Ø59xØ72.5x1			2
5	591130	Shut-off valve gasket Ø84.8xØ105.8x1			2
6	592230	Oil separator/rotor housing gasket			1
7	592240	Terminal plate gasket			1
8	592270	Terminal box gasket			1
9	592280	Terminal box cover gasket			2
10	592731	Solenoid valve gasket l=65			3
11	592762	Solenoid valve/plate gasket			1
12	592772	Check valve bush gasket Ø85			1
13	592773	Suction cover gasket			1
14	592774	Bearing housing cover gasket			1
15	592783	Oil filter plug gasket			1
16	613840	Aluminium washer Ø26.5xØ32x1.5			1
17	620100	Aluminium plane washer Ø8xØ14x1.5			1
18	640650	Copper washer Ø14xØ22x1.5			1
19	680030	Copper washer Ø16x22x1.5			2
20	690240	Shrink sleeve Ø18			1
21	690820	O-ring OR4312			2
22	691081	O-ring OR115			2
23	691140	Gasket			1
24	691142	Gasket			1
Kit	303678	Gasket kit			1



Optional

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Pos	Code	Description	Serial number	Note	Q.ty
1	304171	Flange + bush kit Ø54			1
2	300290	Shut-off valve kit I=99 Ø54			1
2	303545	Shut-off valve kit I=99 Ø67			1
2	303830	Shut-off valve kit I=99 Ø76			1
2	300150	Shut-off valve kit I=99 Ø80		Standard Kit	1
3	303170	Motor protector kit			1
4	303532	Temperature probe kit 120°C			1
5	303690	Oil flow switch kit without motor protector INT69VS			1
5	303818	Oil flow switch kit with motor protector INT69VS 230V			1
5	304092	Oil flow switch kit with motor protector INT69VS 110V			1
5	304093	Oil flow switch kit with motor protector INT69VS 24V			1
6	303084	Liquid injection kit			1
7	303150	ECO shut-off valve kit			1
8	303549	Optical level oil kit sensor			1
9	303192	Direct starting kit I=40			1

Optional